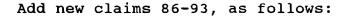
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high tensile strength and low distensibility, and an inner bonding layer consisting essentially of a polymeric film adhered to the outer tensile layer, forming therewith a layer combination, the inner bonding layer further being one which adheres readily to the outer surface of a catheter body using a method selected from the group consisting of melt bonding and glue adhesion or a combination thereof;

- (b) heating\ said parison to a predetermined temperature, drawing said and parison longitudihally and radially expanding said parison in a [flow] blow molding fixture to form an expander member in a manner so as to biaxially orient the material of the outer layer and the inner bonding layer such that the expander member exhibits a burst strength greater than about seven atmospheres;
- (c) coating the outer surface of the expander member with an hydrophilic lubricous plastic material; and
- (d) bonding the expander <u>member</u> to the exterior surface of a tubular catheter.

In claim 84, line 3, delete "mazterial" and substitute --material --

In claim 85, line 3, delete "whyerein" and insert --wherein--.



H2

- 86. The method of claim 80 wherein the material of the outer layer is a polyamide.
- 87 The method of claim 61 wherein the material of the outer layer is a polyamide.
- 88. The method of claim 86 wherein the material of the outer layer is selected from the group consisting of nylon 6, nylon 6/6, nylon 6/9, nylon 6/10, nylon 6/12, nylon 11 and nylon 12.
- 89. The method of claim 88 wherein the material of the inner layer is a polyester of lower melting temperature than said polyamide.
- 90. The method of claim 83 wherein the material of the outer layer is selected from the group consisting of nylon 6, nylon 6/6, nylon 6/9, nylon 6/10, nylon 6/12, nylon 11 and nylon 12.
- 91. The method of claim 84 wherein the material of the outer layer is selected from the group consisting of nylon 6, nylon 6/6, nylon 6/9, nylon 6/10, nylon 6/12, nylon 11 and nylon 12.
- 92. The method of claim 85 wherein the material of the outer layer is selected from the group consisting of nylon 6, nylon 6/6, nylon 6/9, nylon 6/10, nylon 6/12, nylon 11 and nylon 12.